



# CERTIFICATE

**TÜV SÜD Czech s.r.o. – CERTIFICATION BODY**  
which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute  
according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization



**HESTEGO a.s.**  
**Na Nouzce 470/7**  
**CZ - 682 01 Vyškov - Město**  
**Company Registration No.: 63475073**

for the following fields / processes of activities:

**manufacture of welded metal parts**

has implemented and uses a welding process which conforms to

**EN ISO 3834-2:2021**

Number of the Audit Report: **18.053.717**

Certification validity: from **30.05.2022** until **30.05.2027**

Certificate number: **14.558.229, Revision No. 2**

Certification scheme: EN ISO 3834-2:2021

Details and validity conditions are stated in the annex to this certificate which forms  
its integral part and contains 1 page.

Prague, issued on 01.07.2025



On behalf of Certification body  
**Pavla Nerandžičová**





## SCOPE OF ACTIVITY

1. **Kind of products:** welded metal parts

2. **Standards used by certified organization:**

2.1 Product standards: EN 1090-2

2.2 Process standards (EN ISO 3834-5): EN ISO 9606-1, EN ISO 9606-2, EN ISO 9712, EN ISO 14731, EN ISO 15607, EN ISO 15609-1, EN ISO 15613, EN ISO 15614-1, EN ISO 15614-2, EN ISO 14555, EN ISO 17635, EN ISO 17637, EN ISO 17662

2.3 Standards other than EN/ISO: --

3. **Groups of basic materials** (according to CEN ISO/TR 15608): 1.1, 1.2, 8.1, 22

4. **Welding processes and similar processes:**

Welding processes (according to ISO 4063)	Groups of basic materials (according to CEN ISO/TR 15608)
131	22
135	1.1, 1.2
141	22, 8.1

5. **Authorized employees of the welding supervision:**

Name	Qualification	Work function	Degree (according to ISO 14731)
Florian Štěpán	IWT	Welding coordinator	6.2.3

### Remarks / Extensions:

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible as well as its use by third parties.
- Changes of supervision staff or welding process shall be announced to the TÜV SÜD Czech immediately. This circumstance can cause the dependence of the next certificate continuance on additional conformity assessment.
- TÜV SÜD Czech shall supervise the proper functioning of the Quality System at the manufacturer within one year deadline on the basis of a concluded contract about the controlling activity.
- The certificate can be renewed on demand.
- The certificate shall only be reproduced complete including all annexes.
- The right to use TÜV SÜD Czech certification mark was established to the certificate.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with the requirements of regulations and standards and make those records available to the certification body TÜV SÜD Czech.
- Not specified items (advertising, use of certification mark and certificates) are governed by the General Terms and Conditions for the Certification of Processes and Services, as amended on [www.tuvsud.com/cz](http://www.tuvsud.com/cz).

This certificate is a revision No. 2 of the certificate No. 14.558.229, issued 30.05.2022.

